

Declaration of Performance

No. 9806/09-01-DoP

1. Unique identification code of the product-type:		
GRÅ 42,5 (GREY 42,5) – Portland limestone cement EN 197-1:2011 - CEM II/A-LL 42,5 R		
2. Intended use / es:		
Preparation of concrete, mortar, grout and other mixes for construction and for the manufacture of construction products		
3. Manufacturer:		
Aalborg Portland A/S, Rørdalsvej 44, 9220 Aalborg, Denmark		
4. Authorised representative:		
Not relevant		
5. System / s of AVCP:		
System 1+		
6. Harmonised standard:		
EN 197-1:2011		
Bureau Veritas Certification - Identification number 0615		
. Declared performance:		
Essential characteristics	Performance	Harmonised technical specification
Main constituents and composition	Portland cement clinker 80-94% Limestone 6-20% Minor additional constituents 0-5%	EN 197-1:2011
Compressive strength: 2 days 28 days	≥ 20,0 MPa ≥ 42,5 MPa; ≤ 62,5 MPa	
Initial setting time	≥ 60 min.	
Soundness - Expansion - SO ₃ content	≤ 10 mm ≤ 4.0 %	
Chloride content	≤ 0.10 %	

8. The performance of the product identified above is in conformity with the set of declared performance / s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Aalborg, 8 December 2017

Signed for and on behalf of the manufacturer by:



Henriette Charlotte Nikolajsen, Manager Environment, Energy and QMS
Aalborg Portland A/S
9100 Aalborg

